



Material - UNS J11697

Standard Specification for Alloy Steel Casting

Group - Ferrous Mild Steel Alloys
Sub Group - UNS J11697 Alloy Steel Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|---------------|---|----------|
| Carbon | C % | 0.130 - 0.200 | | |
| Silicon | Si % | 0.200 - 0.600 | Normalising or Annealing or Hardening + Tempering | |
| Manganese | Mn % | 0.500 - 0.900 | | |
| Phosphorus | P % | 0.035 max. | | |
| Sulphur | S % | 0.030 max. | | |
| Chromium | Cr % | 1.000 - 1.500 | | |
| Molybdenum | Mo % | 0.900 - 1.200 | | |
| Vanadium | V % | 0.050 - 0.150 | | |
| Iron | Fe % | Balance | Mechanical Properties | |
| - | - | | Tensile Strength in Mpa | 550 min. |
| - | - | - | Yield Strength in Mpa | 345 min. |
| - | - | - | Elongation in % | 18 min. |
| - | - | - | Reduction of Area in % | 45 min. |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impac <mark>t in Joule</mark> | - |

| Cross Reference Table | | | | |
|-----------------------|----------|---------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| A356 8 | ASTM | USA | Casting | |
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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